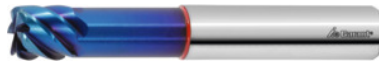


**Garant**
**Diabolo solid carbide torus cutter HPC, TiAlN, Ø e8 DC / R1: 8/1,0 mm**

**Order data**

Order number	206372 8/1,0
GTIN	4045197599087
Item class	11X

**Description**
**Version:**
**GARANT Diabolo:**

Special geometry, coating and carbide for hard machining.

Tolerance: Corner radius  $R_1 = \pm 0.005 \text{ mm}$ .

Without dynamic twist pitch.

Without dynamic twist pitch.

No. of teeth Z: 6

Helix angle: 50 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 6

Flute length  $L_c$ : 9 mm

Corner radius  $R_1$ : 1 mm

Overhang length  $L_1$  incl. recess: 27 mm

Recess  $\varnothing D_1$ : 7.4 mm

Overall length L: 63 mm

**Technical description**

Recess $\varnothing D_1$	7.4 mm
Overhang length $L_1$ incl. recess	27 mm
Corner radius $R_1$	1 mm
No. of teeth Z	6
Cutting edge $\varnothing D_c$	8 mm
Feed $f_z$ for copy milling in steel < 65 HRC	0.06 mm

Shank $\varnothing D_s$	8 mm
Flute length $L_c$	9 mm
Overall length $L$	63 mm
Shank	DIN 6535 HA to h6
Helix angle	50 degrees
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Cutting width $a_e$ for milling operation	0.05×D for side milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	red
Type of product	End mill

## Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB