

Garant
Solid carbide ball nose slot drill, uncoated, Ø f8 DC: 5 mm

Order data

Order number	207026 5
GTIN	4045197596444
Item class	11X

Description
Version:

Additionally **polish ground** in the flutes for **outstanding chip evacuation** in long-chipping aluminium components.

Dimensions similar to **DIN 6527**.

No. of teeth Z: 2

Helix angle: 45 degrees

No. of teeth Z: 2

Flute length L_c : 8 mm

Overhang length L_1 incl. recess: 18 mm

Recess Ø D_1 : 4.6 mm

Overall length L: 54 mm

Shank Ø D_s : 5 mm

Technical description

Cutting edge Ø D_c	5 mm
Feed f_z for copy milling in short-chipping aluminium	0.06 mm
Overhang length L_1 incl. recess	18 mm
No. of teeth Z	2
Recess Ø D_1	4.6 mm
Shank Ø D_s	5 mm
Overall length L	54 mm
Flute length L_c	8 mm

Helix angle	45 degrees
Radius R	2.5 mm
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.03×D for copy milling
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
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