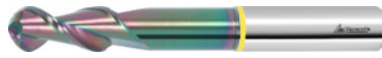


**Garant**
**Solid carbide ball nose slot drill, DLC, Ø f8 DC: 14 mm**

**Order data**

Order number	207072 14
GTIN	4045197849786
Item class	11X

**Description**
**Version:**

With the latest generation of **DLC coating sp<sup>2</sup>**.

Tolerances: Radius contour = **±0.01 mm**.

**Note:**

**Successor product to No. 207070.**

No. of teeth Z: 2

Helix angle: 45 degrees

No. of teeth Z: 2

Flute length L<sub>c</sub>: 26 mm

Overhang length L<sub>1</sub> incl. recess: 60 mm

Recess Ø D<sub>1</sub>: 13.2 mm

Overall length L: 100 mm

Shank Ø D<sub>s</sub>: 14 mm

**Technical description**

Overall length L	100 mm
Feed f <sub>z</sub> for copy milling in short-chipping aluminium	0.15 mm
No. of teeth Z	2
Recess Ø D <sub>1</sub>	13.2 mm
Flute length L <sub>c</sub>	26 mm
Overhang length L <sub>1</sub> incl. recess	60 mm
Cutting edge Ø D <sub>c</sub>	14 mm
Shank Ø D <sub>s</sub>	14 mm

Helix angle	45 degrees
Radius R	7 mm
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal $\varnothing$	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.03xD for copy milling
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Through-coolant	no
Colour ring	yellow
Type of product	End mill

## Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank  $\varnothing$  tool 20 mm

SZ2025 20