

Garant
Solid carbide high precision ball nose slot drill, DLC, Ø DC: 8 mm

Order data

Order number	207097 8
GTIN	4045197859549
Item class	11X

Description
Version:

With **DLC coating sp²** of the latest generation.

High precision ball nose slot drills in respect of **radius Ø and contour variations within the µm range.**

Tolerances: radius contour = **±0.005 mm.**

For the highest demands on dimensional accuracy of the workpiece.

Note:

Successor product to No. 207095.

No. of teeth Z: 2

Helix angle: 45 degrees

No. of teeth Z: 2

Flute length L_c: 12 mm

Overhang length L₁ incl. recess: 27 mm

Recess Ø D₁: 7.5 mm

Overall length L: 59 mm

Shank Ø D_s: 8 mm

Technical description

Flute length L _c	12 mm
No. of teeth Z	2
Feed f _z for copy milling in short-chipping aluminium	0.06 mm
Recess Ø D ₁	7.5 mm
Overall length L	59 mm

Overhang length L_1 incl. recess	27 mm
Shank $\varnothing D_s$	8 mm
Cutting edge $\varnothing D_c$	8 mm
Helix angle	45 degrees
Radius R	4 mm
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	-0.007 / 0.002
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.03×D for copy milling
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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