

Garant
Solid carbide ball nose slot drill, TiAlN, Ø DC: 1,5 mm

Order data

Order number	207115 1,5
GTIN	4045197229472
Item class	11X

Description

Solid carbide ball nose slot drill 1,5 mm No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c : 2 mm

Overhang length L_1 incl. recess: 5 mm

Recess Ø D_1 : 1.44 mm

Overall length L: 50 mm

Shank Ø D_s : 6 mm

Technical description

Cutting edge Ø D_c	1.5 mm
Recess Ø D_1	1.44 mm
No. of teeth Z	2
Overhang length L_1 incl. recess	5 mm
Feed f_z for copy milling in steel < 900 N/mm ²	0.006 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.006 mm
Shank Ø D_s	6 mm
Overall length L	50 mm
Flute length L_c	2 mm
Helix angle	30 degrees
Radius R	0.75 mm

Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.05×D for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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