

Garant
Solid carbide ball nose slot drill, TiAlN, Ø DC: 2,5 mm

Order data

Order number	207115 2,5
GTIN	4045197591210
Item class	11X

Description

Solid carbide ball nose slot drill 2,5 mm No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c : 5 mm

Overhang length L_1 incl. recess: 9 mm

Recess Ø D_1 : 2.42 mm

Overall length L: 50 mm

Shank Ø D_s : 6 mm

Technical description

Recess Ø D_1	2.42 mm
Overhang length L_1 incl. recess	9 mm
No. of teeth Z	2
Cutting edge Ø D_c	2.5 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.011 mm
Feed f_z for copy milling in steel < 900 N/mm ²	0.013 mm
Shank Ø D_s	6 mm
Overall length L	50 mm
Flute length L_c	5 mm
Helix angle	30 degrees
Radius R	1.25 mm

Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.05×D for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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