


Solid carbide ball nose slot drill, TiAlN, Ø h10 DC: 16 mm

Order data

Order number	207155 16
GTIN	4045197126603
Item class	12X

Description

Solid carbide ball nose slot drill 16 mm No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c : 22 mm

Overall length L: 150 mm

Shank $\varnothing D_s$: 16 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.1 mm

Feed f_z for copy milling in steel < 900 N/mm²: 0.113 mm

Technical description

Cutting edge $\varnothing D_c$	16 mm
Feed f_z for copy milling in steel < 900 N/mm ²	0.113 mm
No. of teeth Z	2
Feed f_z for side milling in steel < 900 N/mm ²	0.1 mm
Shank $\varnothing D_s$	16 mm
Overall length L	150 mm
Flute length L_c	22 mm
Helix angle	30 degrees
Radius R	8 mm
Coating	TiAlN
Tool material	Solid carbide

Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h10
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 16 mm	SZ2025 16
Shank grinding Type HB	129100 HB