

Garant
Diabolo solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC: 1,5 mm

Order data

Order number	207372 1,5
GTIN	4045197600349
Item class	11X

Description
Version:
GARANT Diabolo:

Special geometry, coating and carbide for hard machining.

Taper transition with 1.5° (angle α).

Tolerance: Radius contour = ± 0.005 mm.

No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c : 1.8 mm

Overhang length L_1 incl. recess: 3 mm

Recess $\varnothing D_1$: 1.45 mm

Overall length L: 75 mm

Shank $\varnothing D_s$: 3 mm

Technical description

No. of teeth Z	2
Recess $\varnothing D_1$	1.45 mm
Cutting edge $\varnothing D_c$	1.5 mm
$\varnothing D_2$	2.7 mm
L_2	27 mm
Feed f_z for copy milling in steel < 65 HRC	0.005 mm
Overhang length L_1 incl. recess	3 mm
Shank $\varnothing D_s$	3 mm

Overall length L	75 mm
Flute length L _c	1.8 mm
Helix angle	30 degrees
Radius R	0.75 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal Ø	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a _e for milling operation	0.05×D for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	End mill