

Garant
Diabolo solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC: 1 mm

Order data

Order number	207372 1
GTIN	4045197600325
Item class	11X

Description
Version:
GARANT Diabolo:

Special geometry, coating and carbide for hard machining.

Taper transition with 1.5° (angle α).

Tolerance: Radius contour = ± 0.005 mm.

No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c : 1.2 mm

Overhang length L_1 incl. recess: 2 mm

Recess Ø D_1 : 0.95 mm

Overall length L: 75 mm

Shank Ø D_s : 3 mm

Technical description

Overhang length L_1 incl. recess	2 mm
Ø D_2	2.3 mm
Feed f_z for copy milling in steel < 65 HRC	0.005 mm
Recess Ø D_1	0.95 mm
L_2	27 mm
Cutting edge Ø D_c	1 mm
No. of teeth Z	2
Shank Ø D_s	3 mm

Overall length L	75 mm
Flute length L _c	1.2 mm
Helix angle	30 degrees
Radius R	0.5 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal Ø	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a _e for milling operation	0.05×D for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	End mill