

Garant
Diabolo solid carbide ball nose slot drill HPC, TiAlN, Ø DC: 4 mm

Order data

Order number	207424 4
GTIN	4045197600448
Item class	11X

Description
Version:

Special geometry, coating and carbide for hard machining.

3 end face edges up to the centre. Can therefore be used as a true 3-flute drill in all cutting depths.

Tolerance: Radius contour = **±0.005 mm.**

No. of teeth Z: 3

Helix angle: 30 degrees

No. of teeth Z: 3

Flute length L_c : 8 mm

Overall length L: 75 mm

Shank Ø D_s : 6 mm

Feed f_z for side milling in steel < 65 HRC: 0.019 mm

Feed f_z for copy milling in steel < 65 HRC: 0.019 mm

Technical description

Feed f_z for copy milling in steel < 65 HRC	0.019 mm
No. of teeth Z	3
Feed f_z for side milling in steel < 65 HRC	0.019 mm
Cutting edge Ø D_c	4 mm
Shank Ø D_s	6 mm
Overall length L	75 mm
Flute length L_c	8 mm
Helix angle	30 degrees

Radius R	2 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.2×D for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB