

Garant**Solid carbide corner rounding cutter, TiAlN, Radius r: 0,3 mm****Order data**

Order number	208020 0,3
GTIN	4045197198310
Item class	11X

Description**Version:****Straight fluted, without profile distortion.**Tolerance: $r = \pm 0.01 \text{ mm}$.**Application:**For rounding and deburring **edges**.

No. of teeth Z: 4

Radius milling: forwards

No. of teeth Z: 4

small $\varnothing D_3$: 5.4 mmlarge $\varnothing D_2$: 6 mmFlute length L_c : 0.3 mm

Overall length L: 58 mm

Shank $\varnothing D_s$: 6 mm**Technical description**

No. of teeth Z	4
small $\varnothing D_3$	5.4 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.002 mm
Radius r	0.3 mm
large $\varnothing D_2$	6 mm
Shank $\varnothing D_s$	6 mm
Overall length L	58 mm
Flute length L_c	0.3 mm

Radius milling	forwards
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance of radius contour	± 0.01
Direction of infeed	horizontal
Shank	DIN 6535 HA to h6
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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