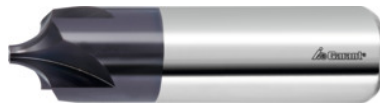


Garant
Solid carbide corner rounding cutter, TiAlN, Radius r: 10 mm

Order data

| | |
|--------------|---------------|
| Order number | 208020 10 |
| GTIN | 4045197265173 |
| Item class | 11X |

Description
Version:
Straight fluted, without profile distortion.

 Tolerance: $r = \pm 0.01 \text{ mm}$.

Application:

 For rounding and deburring **edges**.

No. of teeth Z: 4

Radius milling: forwards

No. of teeth Z: 4

 small $\varnothing D_3$: 5 mm

 large $\varnothing D_2$: 25 mm

 Flute length L_c : 10 mm

Overall length L: 100 mm

 Shank $\varnothing D_s$: 25 mm

Technical description

| | |
|---|----------|
| No. of teeth Z | 4 |
| Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$ | 0.072 mm |
| large $\varnothing D_2$ | 25 mm |
| Radius r | 10 mm |
| small $\varnothing D_3$ | 5 mm |
| Shank $\varnothing D_s$ | 25 mm |
| Overall length L | 100 mm |

| | |
|-----------------------------|-------------------------|
| Flute length L_c | 10 mm |
| Radius milling | forwards |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Tolerance of radius contour | ± 0.01 |
| Direction of infeed | horizontal |
| Shank | DIN 6535 HA to h6 |
| Through-coolant | no |
| Shank tolerance | h6 |
| Colour ring | without |
| Type of product | End mill |

Services

| | |
|------------------------|-----------|
| Shank grinding Type HB | 129100 HB |
|------------------------|-----------|