

Garant
Solid carbide deburrer 120°, uncoated, Ø h6 DC: 16 mm

Order data

Order number	208090 16
GTIN	4045197858467
Item class	11X

Description
Version:

Tolerance: **Dimension S = ± 0.1 mm, point angle ± 10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 60 degrees

No. of teeth Z: 4

Flute length L_c : 4.6 mm

Dimension S: 8.9 mm

Overall length L: 93 mm

Shank $\varnothing D_s$: 16 mm

Feed f_z in steel < 900 N/mm²: 0.08 mm

Technical description

Cutting edge $\varnothing D_c$	16 mm
Shank $\varnothing D_s$	16 mm
Overall length L	93 mm
No. of teeth Z	4
Shank	DIN 6535 HA with h6
Feed f_z in steel < 900 N/mm ²	0.08 mm

Dimension S	8.9 mm
Flute length L _c	4.6 mm
Corner chamfer angle	30 degrees
Chamfer mill	60 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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