

## Garant

### Solid carbide deburrer 120°, uncoated, Ø h6 DC: 8 mm



#### Order data

Order number	208090 8
GTIN	4045197858436
Item class	11X

#### Description

##### Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

##### Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 60 degrees

No. of teeth Z: 4

Flute length  $L_c$ : 2.3 mm

Dimension S: 4.4 mm

Overall length L: 63 mm

Shank Ø  $D_s$ : 8 mm

Feed  $f_z$  in steel < 900 N/mm<sup>2</sup>: 0.04 mm

#### Technical description

No. of teeth Z	4
Flute length $L_c$	2.3 mm
Cutting edge Ø $D_c$	8 mm
Dimension S	4.4 mm
Shank Ø $D_s$	8 mm
Shank	DIN 6535 HA with h6

Overall length L	63 mm
Feed $f_z$ in steel < 900 N/mm <sup>2</sup>	0.04 mm
Corner chamfer angle	30 degrees
Chamfer mill	60 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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