

Garant**Solid carbide deburrer 120°, TiAlN, Ø h6 DC: 10 mm****Order data**

Order number	208092 10
GTIN	4045197858528
Item class	11X

Description**Version:**

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 60 degrees

No. of teeth Z: 4

Flute length L_c : 2.9 mm

Dimension S: 5.5 mm

Overall length L: 72 mm

Shank Ø D_s : 10 mm

Feed f_z in steel < 900 N/mm²: 0.05 mm

Technical description

Flute length L_c	2.9 mm
Shank	DIN 6535 HA with h6
Overall length L	72 mm
Dimension S	5.5 mm
Feed f_z in steel < 900 N/mm ²	0.05 mm
Shank Ø D_s	10 mm

No. of teeth Z	4
Cutting edge Ø D _c	10 mm
Corner chamfer angle	30 degrees
Chamfer mill	60 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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