

Garant
Solid carbide deburrer 120°, TiAlN, Ø h6 DC: 2 mm

Order data

Order number	208092 2
GTIN	4045197858474
Item class	11X

Description
Version:

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 3

Shank: DIN 6535 HA with h6

Chamfer mill: 60 degrees

No. of teeth Z: 3

Flute length L_c : 0.6 mm

Dimension S: 1.1 mm

Overall length L: 50 mm

Shank Ø D_s : 3 mm

Feed f_z in steel < 900 N/mm²: 0.01 mm

Technical description

Cutting edge Ø D_c	2 mm
Shank Ø D_s	3 mm
Flute length L_c	0.6 mm
No. of teeth Z	3
Overall length L	50 mm
Shank	DIN 6535 HA with h6

Dimension S	1.1 mm
Feed f_z in steel < 900 N/mm ²	0.01 mm
Corner chamfer angle	30 degrees
Chamfer mill	60 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill