

Garant

Solid carbide deburrer 90°, uncoated, Ø h6 DC: 10 mm



Order data

Order number	208095 10
GTIN	4045197858603
Item class	11X

Description

Version:

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 45 degrees

No. of teeth Z: 4

Flute length L_c : 7 mm

Dimension S: 7 mm

Overall length L: 72 mm

Shank Ø D_s : 10 mm

Feed f_z in steel < 900 N/mm²: 0.05 mm

Technical description

Feed f_z in steel < 900 N/mm ²	0.05 mm
Overall length L	72 mm
Cutting edge Ø D_c	10 mm
Shank Ø D_s	10 mm
Flute length L_c	7 mm
No. of teeth Z	4

Shank	DIN 6535 HA with h6
Dimension S	7 mm
Corner chamfer angle	45 degrees
Chamfer mill	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
------------------------	-----------