

Garant

Solid carbide deburrer 90°, uncoated, Ø h6 DC: 8 mm



Order data

Order number	208095 8
GTIN	4045197858597
Item class	11X

Description

Version:

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 45 degrees

No. of teeth Z: 4

Flute length L_c : 5.6 mm

Dimension S: 5.6 mm

Overall length L: 63 mm

Shank Ø D_s : 8 mm

Feed f_z in steel < 900 N/mm²: 0.04 mm

Technical description

Cutting edge Ø D_c	8 mm
Shank Ø D_s	8 mm
Dimension S	5.6 mm
Overall length L	63 mm
No. of teeth Z	4
Flute length L_c	5.6 mm

Shank	DIN 6535 HA with h6
Feed f_z in steel < 900 N/mm ²	0.04 mm
Corner chamfer angle	45 degrees
Chamfer mill	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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