


Solid carbide deburrer 90°, uncoated, Ø h6 DC: 12 mm

Order data

Order number	208097 12
GTIN	4045197858696
Item class	12X

Description
Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 45 degrees

No. of teeth Z: 4

Flute length L_c : 8.5 mm

Dimension S: 8.5 mm

Overall length L: 74 mm

Shank Ø D_s : 12 mm

Feed f_z in steel < 900 N/mm²: 0.06 mm

Technical description

No. of teeth Z	4
Shank Ø D_s	12 mm
Overall length L	74 mm
Feed f_z in steel < 900 N/mm ²	0.06 mm
Shank	DIN 6535 HA with h6
Dimension S	8.5 mm
Flute length L_c	8.5 mm

Cutting edge $\varnothing D_c$	12 mm
Corner chamfer angle	45 degrees
Chamfer mill	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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