


**Solid carbide deburrer 90°, uncoated, Ø h6 DC: 8 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 208097 8      |
| GTIN         | 4045197858672 |
| Item class   | 12X           |

**Description**
**Version:**

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 45 degrees

No. of teeth Z: 4

Dimension S: 5.6 mm

Overall length L: 59 mm

Shank Ø D<sub>s</sub>: 8 mm

Feed f<sub>z</sub> in steel < 900 N/mm<sup>2</sup>: 0.04 mm

**Technical description**

|  |                     |
|--|---------------------|
| No. of teeth Z                                       | 4                   |
| Dimension S  | 5.6 mm              |
| Feed f <sub>z</sub> in steel < 900 N/mm <sup>2</sup> | 0.04 mm             |
| Shank  | DIN 6535 HA with h6 |
| Shank Ø D <sub>s</sub>                               | 8 mm                |
| Cutting edge Ø D <sub>c</sub>                        | 8 mm                |
| Overall length L                                     | 59 mm               |

|                                 |                         |
|---------------------------------|-------------------------|
| Corner chamfer angle            | 45 degrees              |
| Chamfer mill                    | 45 degrees              |
| Coating                         | uncoated                |
| Tool material                   | Solid carbide           |
| Standard                        | Manufacturer's standard |
| Type                            | N                       |
| Tolerance nominal $\varnothing$ | h6                      |
| Direction of infeed             | horizontal and oblique  |
| Countersink tip angle           | 90 degrees              |
| Through-coolant                 | no                      |
| Shank tolerance                 | h6                      |
| Colour ring                     | without                 |
| Type of product                 | End mill                |

## Services

|                        |           |
|------------------------|-----------|
| Shank grinding Type HB | 129100 HB |
|------------------------|-----------|