

**Garant**
**Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 3 mm**

**Order data**

Order number	208135 3
GTIN	4045197859044
Item class	11X

**Description**
**Version:**

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 3

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 3

Dimension S: 2.9 mm

Overall length L: 50 mm

Shank Ø D<sub>s</sub>: 3 mm

Feed f<sub>z</sub> in steel < 900 N/mm<sup>2</sup>: 0.01 mm

**Technical description**

Shank Ø D <sub>s</sub>	3 mm
Shank	DIN 6535 HA with h6
Cutting edge Ø D <sub>c</sub>	3 mm
Feed f <sub>z</sub> in steel < 900 N/mm <sup>2</sup>	0.01 mm
Overall length L	50 mm
Dimension S	2.9 mm
No. of teeth Z	3

Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill