

Garant

Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 6 mm



Order data

Order number	208135 6
GTIN	4045197859068
Item class	11X

Description

Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 4

Flute length L_c : 5.9 mm

Dimension S: 5.9 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Feed f_z in steel < 900 N/mm²: 0.03 mm

Technical description

Cutting edge Ø D_c	6 mm
Flute length L_c	5.9 mm
Dimension S	5.9 mm
Overall length L	57 mm
Shank Ø D_s	6 mm
No. of teeth Z	4

Feed f_z in steel < 900 N/mm ²	0.03 mm
Shank	DIN 6535 HA with h6
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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