


Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 1 mm

Order data

Order number	208137 1
GTIN	4045197854681
Item class	12X

Description
Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 3

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 3

Flute length L_c : 0.9 mm

Dimension S: 0.9 mm

Overall length L: 38 mm

Shank Ø D_s : 3 mm

Feed f_z in steel < 900 N/mm²: 0.005 mm

Technical description

Flute length L_c	0.9 mm
Feed f_z in steel < 900 N/mm ²	0.005 mm
Shank	DIN 6535 HA with h6
Shank Ø D_s	3 mm
Overall length L	38 mm
Cutting edge Ø D_c	1 mm
No. of teeth Z	3

Dimension S	0.9 mm
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill