


**Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 12 mm**

**Order data**

Order number	208137 12
GTIN	4045197859174
Item class	12X

**Description**
**Version:**

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 4

Flute length  $L_c$ : 11.9 mm

Dimension S: 11.9 mm

Overall length L: 74 mm

Shank Ø  $D_s$ : 12 mm

Feed  $f_z$  in steel < 900 N/mm<sup>2</sup>: 0.06 mm

**Technical description**

Overall length L	74 mm
No. of teeth Z	4
Dimension S	11.9 mm
Cutting edge Ø $D_c$	12 mm
Shank	DIN 6535 HA with h6
Flute length $L_c$	11.9 mm
Shank Ø $D_s$	12 mm

Feed $f_z$ in steel < 900 N/mm <sup>2</sup>	0.06 mm
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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