


**Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 6 mm**

**Order data**

Order number	208137 6
GTIN	4045197859143
Item class	12X

**Description**
**Version:**

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 4

Flute length  $L_c$ : 5.9 mm

Dimension S: 5.9 mm

Overall length L: 54 mm

Shank Ø  $D_s$ : 6 mm

Feed  $f_z$  in steel < 900 N/mm<sup>2</sup>: 0.03 mm

**Technical description**

Overall length L	54 mm
No. of teeth Z	4
Feed $f_z$ in steel < 900 N/mm <sup>2</sup>	0.03 mm
Shank	DIN 6535 HA with h6
Cutting edge Ø $D_c$	6 mm
Shank Ø $D_s$	6 mm
Dimension S	5.9 mm

Flute length $L_c$	5.9 mm
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
------------------------	-----------