

Garant

Solid carbide deburrer 30°, uncoated, Ø h6 DC: 12 mm



Order data

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|--------------|---------------|
| Order number | 208150 12 |
| GTIN | 4045197859259 |
| Item class | 11X |

Description

Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 15 degrees

No. of teeth Z: 4

Dimension S: 22.4 mm

Overall length L: 83 mm

Shank Ø D_s: 12 mm

Feed f_z in steel < 900 N/mm²: 0.06 mm

Technical description

| | |
|--|---------------------|
| Cutting edge Ø D _c | 12 mm |
| Overall length L | 83 mm |
| No. of teeth Z | 4 |
| Shank Ø D _s | 12 mm |
| Feed f _z in steel < 900 N/mm ² | 0.06 mm |
| Dimension S | 22.4 mm |
| Shank | DIN 6535 HA with h6 |

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|---------------------------------|-------------------------|
| Corner chamfer angle | 75 degrees |
| Chamfer mill | 15 degrees |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Tolerance nominal \varnothing | h6 |
| Direction of infeed | horizontal and oblique |
| Countersink tip angle | 30 degrees |
| Through-coolant | no |
| Shank tolerance | h6 |
| Colour ring | without |
| Type of product | End mill |

Services

| | |
|------------------------|-----------|
| Shank grinding Type HB | 129100 HB |
|------------------------|-----------|