

## Garant

### Solid carbide deburrer 30°, uncoated, Ø h6 DC: 2 mm



## Order data

Order number	208150 2
GTIN	4045197859198
Item class	11X

## Description

### Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

### Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 3

Shank: DIN 6535 HA with h6

Chamfer mill: 15 degrees

No. of teeth Z: 3

Flute length  $L_c$ : 3.7 mm

Dimension S: 3.7 mm

Overall length L: 50 mm

Shank Ø  $D_s$ : 3 mm

Feed  $f_z$  in steel < 900 N/mm<sup>2</sup>: 0.01 mm

## Technical description

Feed $f_z$ in steel < 900 N/mm <sup>2</sup>	0.01 mm
Shank	DIN 6535 HA with h6
Dimension S	3.7 mm
Flute length $L_c$	3.7 mm
Cutting edge Ø $D_c$	2 mm
No. of teeth Z	3

Overall length L	50 mm
Shank $\varnothing D_s$	3 mm
Corner chamfer angle	75 degrees
Chamfer mill	15 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	30 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill