

Garant
Solid carbide deburrer 30°, TiAlN, Ø h6 DC: 10 mm

Order data

Order number	208152 10
GTIN	4045197859327
Item class	11X

Description
Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 15 degrees

No. of teeth Z: 4

Dimension S: 18.6 mm

Overall length L: 72 mm

Shank Ø D_s: 10 mm

Feed f_z in steel < 900 N/mm²: 0.05 mm

Technical description

Dimension S	18.6 mm
Overall length L	72 mm
Shank	DIN 6535 HA with h6
Feed f _z in steel < 900 N/mm ²	0.05 mm
No. of teeth Z	4
Cutting edge Ø D _c	10 mm
Shank Ø D _s	10 mm

Corner chamfer angle	75 degrees
Chamfer mill	15 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	30 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
------------------------	-----------