

Garant

Solid carbide deburrer 30°, TiAlN, Ø h6 DC: 4 mm



Order data

Order number	208152 4
GTIN	4045197859297
Item class	11X

Description

Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 15 degrees

No. of teeth Z: 4

Flute length L_c : 7.5 mm

Dimension S: 7.5 mm

Overall length L: 54 mm

Shank Ø D_s : 4 mm

Feed f_z in steel < 900 N/mm²: 0.02 mm

Technical description

Shank Ø D_s	4 mm
Flute length L_c	7.5 mm
Feed f_z in steel < 900 N/mm ²	0.02 mm
Shank	DIN 6535 HA with h6
No. of teeth Z	4
Dimension S	7.5 mm

Overall length L	54 mm
Cutting edge $\varnothing D_c$	4 mm
Corner chamfer angle	75 degrees
Chamfer mill	15 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	30 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill