

Garant
Solid carbide deburrer 30°, TiAlN, Ø h6 DC: 8 mm

Order data

Order number	208152 8
GTIN	4045197859310
Item class	11X

Description
Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

With special flute geometry for smooth cutting.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA with h6

Chamfer mill: 15 degrees

No. of teeth Z: 4

Dimension S: 14.9 mm

Overall length L: 63 mm

Shank Ø D_s: 8 mm

Feed f_z in steel < 900 N/mm²: 0.04 mm

Technical description

Shank Ø D _s	8 mm
No. of teeth Z	4
Cutting edge Ø D _c	8 mm
Shank	DIN 6535 HA with h6
Feed f _z in steel < 900 N/mm ²	0.04 mm
Overall length L	63 mm
Dimension S	14.9 mm

Corner chamfer angle	75 degrees
Chamfer mill	15 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	30 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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