

Garant

Solid carbide deburrer 90°, uncoated, Ø h6 DC: 6 mm



Order data

| | |
|--------------|---------------|
| Order number | 208162 6 |
| GTIN | 4045197537256 |
| Item class | 11X |

Description

Version:

With special flute geometry, smooth cutting. Tolerance: **Dimension S = ± 0.2 mm.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications.**

No. of teeth Z: 6

Shank: DIN 6535 HB to h6

Chamfer mill: 45 degrees

No. of teeth Z: 6

Dimension S: 4.2 mm

Overall length L: 57 mm

Shank Ø D_s: 6 mm

Feed f_z in steel < 900 N/mm²: 0.03 mm

Technical description

| | |
|--|-------------------|
| No. of teeth Z | 6 |
| Feed f _z in steel < 900 N/mm ² | 0.03 mm |
| Dimension S | 4.2 mm |
| Cutting edge Ø D _c | 6 mm |
| Shank Ø D _s | 6 mm |
| Overall length L | 57 mm |
| Shank | DIN 6535 HB to h6 |

| | |
|---------------------------------|-------------------------|
| Corner chamfer angle | 45 degrees |
| Chamfer mill | 45 degrees |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Type | N |
| Tolerance nominal \varnothing | h6 |
| Direction of infeed | horizontal and oblique |
| Countersink tip angle | 90 degrees |
| Through-coolant | no |
| Shank tolerance | h6 |
| Colour ring | green |
| Type of product | End mill |