

**Garant**
**Solid carbide deburrer 60°, uncoated, Ø h6 DC: 6 mm**

**Order data**

Order number	208166 6
GTIN	4045197537355
Item class	11X

**Description**
**Version:**

With special flute geometry, smooth cutting. Tolerance: **Dimension S = ± 0.2 mm.**

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications.**

No. of teeth Z: 6

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 6

Dimension S: 5.9 mm

Overall length L: 57 mm

Shank Ø D<sub>s</sub>: 6 mm

Feed f<sub>z</sub> in steel < 900 N/mm<sup>2</sup>: 0.03 mm

**Technical description**

Dimension S	5.9 mm
Cutting edge Ø D <sub>c</sub>	6 mm
Feed f <sub>z</sub> in steel < 900 N/mm <sup>2</sup>	0.03 mm
No. of teeth Z	6
Shank Ø D <sub>s</sub>	6 mm
Overall length L	57 mm
Shank	DIN 6535 HB to h6

Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	green
Type of product	End mill