

Garant
Solid carbide slot drill, uncoated, Ø h10 DC: 4 mm

Order data

Order number	209300 4
GTIN	4045197859372
Item class	11X

Description
Version:

Large flutes for unobstructed swarf evacuation.

Special geometry **for machining plastic.**

Application:

Especially for milling **plastics, plunging** and **contour milling.**

Note:

Successor product to No. 209310.

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 1

Helix angle: 23 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h5

No. of teeth Z: 1

Flute length L_c : 15 mm

Overhang length L_1 incl. recess: 20 mm

Recess Ø D_1 : 3.8 mm

Overall length L: 60 mm

Shank Ø D_s : 4 mm

Technical description

Tolerance nominal Ø	h10
Recess Ø D_1	3.8 mm
Overall length L	60 mm
Flute length L_c	15 mm

Direction of infeed	horizontal, oblique and vertical
Overhang length L_1 incl. recess	20 mm
Feed f_z for slot milling in PMMA	0.015 mm
No. of teeth Z	1
Shank $\varnothing D_s$	4 mm
Shank	DIN 6535 HA to h5
Cutting edge $\varnothing D_c$	4 mm
Helix angle	23 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	yellow
Type of product	End mill