

Garant

Solid carbide slot drill Left-hand flutes, uncoated, Ø e8 DC: 20 mm



Order data

Order number	209322 20
GTIN	4045197507273
Item class	11X

Description

Version:

Special geometry for machining aluminium and plastics.

Left-hand flutes, right-hand cutting.

Application:

Extremely sharp cutting edges, **especially for machining plastics.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 3

Helix angle: 20 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA with h6

No. of teeth Z: 3

Flute length L_c : 41 mm

Overhang length L_1 incl. recess: 54 mm

Recess Ø D_1 : 19.8 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mm

Technical description

Feed f_z for slot milling in PMMA	0.085 mm
Feed f_z for side milling in PMMA	0.12 mm
Recess Ø D_1	19.8 mm
Overhang length L_1 incl. recess	54 mm
No. of teeth Z	3

Cutting edge $\varnothing D_c$	20 mm
Shank $\varnothing D_s$	20 mm
Overall length L	104 mm
Flute length L_c	41 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA with h6
Tolerance nominal \varnothing	e8
Helix angle	20 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
Shank grinding Type HB	129100 HB