

Garant

Solid carbide slot drill Left-hand flutes, uncoated, Ø e8 DC: 4 mm



Order data

Order number	209322 4
GTIN	4045197507204
Item class	11X

Description

Version:

Special geometry for machining aluminium and plastics.

Left-hand flutes, right-hand cutting.

Application:

Extremely sharp cutting edges, **especially for machining plastics.**

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 20 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA with h6

No. of teeth Z: 2

Flute length L_c : 13 mm

Overhang length L_1 incl. recess: 16 mm

Recess Ø D_1 : 3.8 mm

Overall length L: 54 mm

Shank Ø D_s : 4 mm

Technical description

Feed f_z for slot milling in PMMA	0.015 mm
Cutting edge Ø D_c	4 mm
Recess Ø D_1	3.8 mm
No. of teeth Z	2
Overhang length L_1 incl. recess	16 mm

Feed f_z for side milling in PMMA	0.02 mm
Shank $\varnothing D_s$	4 mm
Overall length L	54 mm
Flute length L_c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA with h6
Tolerance nominal \varnothing	e8
Helix angle	20 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
------------------------	-------------