

Garant
Solid carbide router cutter dragging cut coarse, uncoated, Ø h10 DC: 8M mm

Order data

Order number	209410 8M
GTIN	4045197477606
Item class	11X

Description
Version:

High performance diamond-pattern teeth for efficient machining of fibre-reinforced composites. For slot cutting in the roughing range.

Right-hand helix, **dragging cut** for standard applications.

Size 5M, 6M, 8M: Extra long version.

Flute length L_c : 35 mm

Overall length L: 75 mm

Shank $\varnothing D_s$: 8 mm

Feed f for side milling in POM GF25: 0.22 mm/rev.

Feed f for side milling in PEEK CF30: 0.16 mm/rev.

Technical description

No. of teeth Z	2
Feed f for side milling in PEEK CF30	0.16 mm/rev.
Feed f for side milling in POM GF25	0.22 mm/rev.
Cutting edge $\varnothing D_c$	8 mm
Shank $\varnothing D_s$	8 mm
Flute length L_c	35 mm
Overall length L	75 mm
Corner chamfer angle	90 degrees
Coating	uncoated
Toothing grit designation	coarse

Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	staggered teeth
Type	W
Tolerance nominal \varnothing	h10
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Shank	DIN 6535 HA with h6
Through-coolant	no
Colour ring	yellow
Shank tolerance	h6
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB