

Garant

Solid carbide router cutter dragging cut medium, uncoated, Ø h10 DC: 5 mm



Order data

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|--------------|---------------|
| Order number | 209415 5 |
| GTIN | 4045197477446 |
| Item class | 11X |

Description

Version:

High performance diamond-pattern teeth for efficient machining of fibre-reinforced composites. For slot cutting in the roughing range.

Right-hand helix, **dragging cut** for standard applications.

Size 5M, 6M, 8M: Extra long version.

Flute length L_c : 16 mm

Overall length L : 50 mm

Shank $\varnothing D_s$: 5 mm

Feed f for side milling in POM GF25: 0.12 mm/rev.

Feed f for side milling in PEEK CF30: 0.09 mm/rev.

Technical description

| | |
|--|--------------|
| No. of teeth Z | 2 |
| Cutting edge $\varnothing D_c$ | 5 mm |
| Feed f for side milling in POM GF25 | 0.12 mm/rev. |
| Feed f for side milling in PEEK CF30 | 0.09 mm/rev. |
| Shank $\varnothing D_s$ | 5 mm |
| Flute length L_c | 16 mm |
| Overall length L | 50 mm |
| Corner chamfer angle | 90 degrees |
| Coating | uncoated |
| Toothing grit designation | medium |

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|---|----------------------------------|
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Milling profile | staggered teeth |
| Type | W |
| Tolerance nominal \varnothing | h10 |
| Direction of infeed | horizontal, oblique and vertical |
| Cutting width a_e for milling operation | 0.5×D for side milling |
| Shank | DIN 6535 HA with h6 |
| Through-coolant | no |
| Colour ring | yellow |
| Shank tolerance | h6 |
| Type of product | End mill |

Services

| | |
|------------------------|-------------|
| Shank recess Type FRST | 209900 FRST |
|------------------------|-------------|