

Garant
Solid carbide router cutter dragging cut medium, uncoated, Ø h10 DC: 6M mm

Order data

Order number	209415 6M
GTIN	4045197477477
Item class	11X

Description
Version:

High performance diamond-pattern teeth for efficient machining of fibre-reinforced composites. For slot cutting in the roughing range.

Right-hand helix, **dragging cut** for standard applications.

Size 5M, 6M, 8M: Extra long version.

Flute length L_c : 30 mm

Overall length L : 75 mm

Shank $\varnothing D_s$: 6 mm

Feed f for side milling in POM GF25: 0.18 mm/rev.

Feed f for side milling in PEEK CF30: 0.12 mm/rev.

Technical description

No. of teeth Z	2
Feed f for side milling in PEEK CF30	0.12 mm/rev.
Cutting edge $\varnothing D_c$	6 mm
Feed f for side milling in POM GF25	0.18 mm/rev.
Shank $\varnothing D_s$	6 mm
Flute length L_c	30 mm
Overall length L	75 mm
Corner chamfer angle	90 degrees
Coating	uncoated

Toothing grit designation	medium
Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	staggered teeth
Type	W
Tolerance nominal \varnothing	h10
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Shank	DIN 6535 HA with h6
Through-coolant	no
Colour ring	yellow
Shank tolerance	h6
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB