

Garant

Solid carbide router cutter dragging cut medium, uncoated, Ø h10 DC: 8 mm



Order data

Order number	209415 8
GTIN	4045197477484
Item class	11X

Description

Version:

High performance diamond-pattern teeth for efficient machining of fibre-reinforced composites. For slot cutting in the roughing range.

Right-hand helix, **dragging cut** for standard applications.

Size 5M, 6M, 8M: Extra long version.

Flute length L_c : 25 mm

Overall length L: 63 mm

Shank Ø D_s : 8 mm

Feed f for side milling in POM GF25: 0.22 mm/rev.

Feed f for side milling in PEEK CF30: 0.16 mm/rev.

Technical description

Feed f for side milling in PEEK CF30	0.16 mm/rev.
Feed f for side milling in POM GF25	0.22 mm/rev.
Cutting edge Ø D_c	8 mm
No. of teeth Z	2
Shank Ø D_s	8 mm
Flute length L_c	25 mm
Overall length L	63 mm
Corner chamfer angle	90 degrees
Coating	uncoated
Toothing grit designation	medium

Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	staggered teeth
Type	W
Tolerance nominal \varnothing	h10
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Shank	DIN 6535 HA with h6
Through-coolant	no
Colour ring	yellow
Shank tolerance	h6
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB