

**Garant**
**Solid carbide torus cutter, Diamond, Ø e8 DC / R1: 1/0,25 mm**

**Order data**

Order number	209750 1/0,25
GTIN	4045197475060
Item class	11Y

**Description**
**Version:**

With the latest generation of **crystalline diamond coating sp<sup>3</sup>**, for process reliability in machining **fibre-reinforced composites, CRP, GRP and graphite**. Double relief ground side clearance angle.

**For copy milling with angle  $\alpha = 1^{\circ}30'$ .**

Tolerance: Corner radius  $R_1 = \pm 0.01$  mm.

**Note:**

Standard application values

Side milling:  $f_z$  for  $a_p = 0.1 \times D$ .

No. of teeth Z: 2

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 2

Flute length  $L_c$ : 2 mm

Corner radius  $R_1$ : 0.25 mm

Overhang length  $L_1$  incl. recess: 4 mm

Recess  $\varnothing D_1$ : 0.85 mm

Overall length L: 80 mm

**Technical description**

Cutting edge $\varnothing D_c$	1 mm
Recess $\varnothing D_1$	0.85 mm
Corner radius $R_1$	0.25 mm
$\varnothing D_2$	2.7 mm

Overhang length $L_1$ incl. recess	4 mm
Feed $f_z$ for copy milling in graphite	0.016 mm
Feed $f_z$ for side milling in graphite	0.0113 mm
$L_2$	40 mm
No. of teeth $Z$	2
Shank $\varnothing D_s$	6 mm
Flute length $L_c$	2 mm
Overall length $L$	80 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	Diamond
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Cutting width $a_e$ for milling operation	0.5×D for side milling
Through-coolant	no
Shank tolerance	h6
Colour ring	black
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
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