

Garant
Solid carbide torus cutter, Diamond, Ø e8 DC / R1: 4/1,0 mm

Order data

Order number	209758 4/1,0
GTIN	4045197475473
Item class	11Y

Description
Version:

With the latest generation of **crystalline diamond coating sp³**, for process reliability in machining **fibre-reinforced composites, CRP, GRP and graphite**. Double relief ground side clearance angle.

Tolerance: Corner radius $R_1 = \pm 0.01$ mm.

No. of teeth Z: 4

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 5 mm

Corner radius R_1 : 1 mm

Overhang length L_1 incl. recess: 36 mm

Recess Ø D_1 : 3.7 mm

Overall length L: 75 mm

Technical description

Cutting edge Ø D_c	4 mm
Overhang length L_1 incl. recess	36 mm
Feed f_z for side milling in graphite	0.02 mm
Feed f_z for copy milling in graphite	0.02 mm
No. of teeth Z	4
Recess Ø D_1	3.7 mm
Corner radius R_1	1 mm

Shank $\varnothing D_s$	4 mm
Flute length L_c	5 mm
Overall length L	75 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	Diamond
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal \varnothing	e8
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.2×D for side milling
Cutting width a_e for milling operation	0.05×D for copy milling
Through-coolant	no
Shank tolerance	h6
Colour ring	black
Type of product	End mill