

**Garant**
**Solid carbide torus cutter, Diamond, Ø e8 DC / R1: 8/1,5 mm**

**Order data**

Order number	209758 8/1,5
GTIN	4045197475558
Item class	11Y

**Description**
**Version:**

With the latest generation of **crystalline diamond coating sp<sup>3</sup>**, for process reliability in machining **fibre-reinforced composites, CRP, GRP and graphite**. Double relief ground side clearance angle.

Tolerance: Corner radius  $R_1 = \pm 0.01$  mm.

No. of teeth Z: 4

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length  $L_c$ : 9 mm

Corner radius  $R_1$ : 1.5 mm

Overhang length  $L_1$  incl. recess: 54 mm

Recess  $\varnothing D_1$ : 7.4 mm

Overall length L: 100 mm

**Technical description**

Corner radius $R_1$	1.5 mm
No. of teeth Z	4
Recess $\varnothing D_1$	7.4 mm
Feed $f_z$ for copy milling in graphite	0.078 mm
Overhang length $L_1$ incl. recess	54 mm
Cutting edge $\varnothing D_c$	8 mm
Feed $f_z$ for side milling in graphite	0.078 mm

Shank $\varnothing D_s$	8 mm
Flute length $L_c$	9 mm
Overall length $L$	100 mm
Shank	DIN 6535 HA to h6
Helix angle	30 degrees
Coating	Diamond
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal $\varnothing$	e8
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.2×D for side milling
Cutting width $a_e$ for milling operation	0.05×D for copy milling
Through-coolant	no
Shank tolerance	h6
Colour ring	black
Type of product	End mill

## Services

Shank grinding Type HB	129100 HB
------------------------	-----------