

**Garant**
**Torus milling head, hard machining, HB7730,  $\varnothing D$  h10 / R: 25/2 mm**

**Order data**

Order number	210265 25/2
GTIN	4045197607713
Item class	21M

**Description**

Torus milling head, hard machining 25/2 mm Head length l: 32 mm

Flute length  $L_2$ : 19 mm

Corner radius: 2 mm

Average chip thickness  $h_{\max}$  for TPC milling in steel  $< 900 \text{ N/mm}^2$ : 0.1 mm

**Technical description**

Head length l	32 mm
Flute length $L_2$	19 mm
Milling head $\varnothing D$	25 mm
Corner radius	2 mm
Average chip thickness $h_{\max}$ for TPC milling in steel $< 900 \text{ N/mm}^2$	0.1 mm
Arbor size	24 mm
Grade	HB7730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Number of cutting edges Z	4

Helix angle	45 degrees
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.3×D for side milling
Cutting width $a_e$ for milling operation	0.5×D for side milling
Machining strategy	HPC
Through-coolant	no
Type of product	Cutter insert for milling