

Garant
Roughing / finishing milling head, 45° chamfer, HB730, Ø D h10: 20 mm

Order data

Order number	210270 20
GTIN	4045197522252
Item class	21M

Description
Note:

Standard application values for $a_{p\max} \leq 0.5 \times D$.

Head length l: 25 mm

Flute length L_2 : 15 mm

Corner chamfer width at 45°: 0.4 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.1 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.12 mm

Technical description

Cutter Ø D	20 mm
Head length l	25 mm
Flute length L_2	15 mm
Corner chamfer width at 45°	0.4 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.12 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.1 mm
Arbor size	20 mm
Corner chamfer angle	45 degrees
Series	TopCut
Grade	HB730

Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Milling profile	NF
Number of cutting edges Z	4
Helix angle	45 degrees
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.3 \times D$ for side milling mm
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$ mm
Machining strategy	HPC
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

Accessories

Assembly wrench Type 16X5	219987 16X5
Plug-in adapter for torque wrench Type 16X5	219986 16X5