

**Garant**
**Finish milling head, radius, HB730, Ø D h10: 12 mm**

**Order data**

Order number	210330 12
GTIN	4045197523310
Item class	21M

**Description**

Finish milling head, radius 12 mm Head length l: 22 mm

Flute length  $L_2$ : 15 mm

Feed  $f_z$  for side milling in steel < 900 N/mm<sup>2</sup>: 0.06 mm

**Technical description**

Cutter Ø D	12 mm
Head length l	22 mm
Flute length $L_2$	15 mm
Feed $f_z$ for side milling in steel < 900 N/mm <sup>2</sup>	0.06 mm
Arbor size	12 mm
Corner rounding $r_v$	0,6
Series	TopCut
Grade	HB730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Number of cutting edges Z	6
Helix angle	50 degrees

Direction of infeed	horizontal
Cutting width $a_e$ for milling operation	0.1×D for side milling mm
Machining strategy	HPC
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

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## Accessories

Plug-in adapter for torque wrench Type 10X4	219986 10X4
Assembly wrench Type 10X4	219987 10X4