

Garant
Copy milling head HPC, HU730, Ø D h10: 20 mm

Order data

Order number	210355 20
GTIN	4045197557711
Item class	21M

Description

Copy milling head HPC 20 mm Head length l: 25 mm

Flute length L_2 : 15 mm

maximum cutting depth $a_{p\max}$: 10 mm

Feed f_z for copy milling in short-chipping aluminium: 0.16 mm

Technical description

Cutter Ø D	20 mm
Head length l	25 mm
Flute length L_2	15 mm
maximum cutting depth $a_{p\max}$	10 mm
Feed f_z for copy milling in short-chipping aluminium	0.16 mm
Arbor size	20 mm
Series	TopCut
Coating	uncoated
Grade	HU730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W

Number of cutting edges Z	2
Helix angle	45 degrees
Direction of infeed	horizontal and oblique
Cutting width a_e for milling operation	$0.1 \times D$ for copy milling
Machining strategy	HPC
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

Accessories

Assembly wrench Type 16X5	219987 16X5
Plug-in adapter for torque wrench Type 16X5	219986 16X5