

Garant
Copy milling head HPC, HU730, Ø D h10: 25 mm

Order data

Order number	210355 25
GTIN	4045197557728
Item class	21M

Description

Copy milling head HPC 25 mm
 Head length l: 32 mm
 Flute length L_2 : 19 mm
 maximum cutting depth $a_{p\max}$: 12.5 mm
 Feed f_z for copy milling in short-chipping aluminium: 0.18 mm

Technical description

Flute length L_2	19 mm
Cutter Ø D	25 mm
Head length l	32 mm
maximum cutting depth $a_{p\max}$	12.5 mm
Feed f_z for copy milling in short-chipping aluminium	0.18 mm
Arbor size	24 mm
Series	TopCut
Coating	uncoated
Grade	HU730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W

Number of cutting edges Z	2
Helix angle	45 degrees
Direction of infeed	horizontal and oblique
Cutting width a_e for milling operation	$0.1 \times D$ for copy milling
Machining strategy	HPC
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

Accessories

Assembly wrench Type 21X5	219987 21X5
Plug-in adapter for torque wrench Type 21X5	219986 21X5