

Garant
Copy milling head, hard machining, HB7730, Ø D h10: 20 mm

Order data

Order number	210370 20
GTIN	4045197523495
Item class	21M

Description

Copy milling head, hard machining 20 mm Head length l: 25 mm

Flute length L_2 : 15 mm

maximum cutting depth $a_{p,max}$ in steel < 60 HRC: 0.6 mm

Feed f_z for copy milling in steel < 60 HRC: 0.08 mm

Technical description

Head length l	25 mm
Flute length L_2	15 mm
Cutter Ø D	20 mm
maximum cutting depth $a_{p,max}$ in steel < 60 HRC	0.6 mm
Arbor size	20 mm
Feed f_z for copy milling in steel < 60 HRC	0.08 mm
Series	TopCut
Grade	HB7730
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Number of cutting edges Z	4

Helix angle	15 degrees
Direction of infeed	horizontal and oblique
Cutting width a_e for milling operation	0.5×D for side milling
Through-coolant	no
suitable arbor	GARANT TopCut
Type of product	Cutter insert for milling

Accessories

Plug-in adapter for torque wrench Type 16X5	219986 16X5
Assembly wrench Type 16X5	219987 16X5