

**Garant**
**Countersink, HB740, Ø D: 25 mm**

**Order data**

Order number	210410 25
GTIN	4045197804297
Item class	21M

**Description**

Countersink 25 mm Number of cutting edges Z: 3  
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 Cutter length: 15 mm  
 Shank Ø: 11.2 mm  
 Arbor size: 16 mm  
 for DIN cylinder head screws: M12  
 smallest countersink Ø for holes from: 3.8 mm

**Technical description**

smallest countersink Ø for holes from	3.8 mm
for DIN cylinder head screws	M12
Number of cutting edges Z	3
Counterbore Ø	25 mm
Head length l	28 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.12 mm/rev.
Cutter length	15 mm
Shank Ø	11.2 mm
Series	TopCut
Arbor size	16 mm

Coating	TiAlN
Grade	HB740
Tool material	Solid carbide
Countersink tip angle	90
Standard	Manufacturer's standard
Spacing of the countersink cutting edges	unequal spacing
Through-coolant	no
Shank	GARANT TopCut
Type of product	Cutter insert for countersinking