

Garant
VCGX 220505 FR, HU7810, Type: ALU


Order data

Order number	211853 ALU
GTIN	4045197513069
Item class	21A

Description

Version:

Fine-grain substrate, polished chip breaker steps – extreme reduction in the tendency to edge build-up.

Note:

a_p max = 7 mm for roughing with $a_e = 1 \times D$.

Feed f_z : 0.25 mm

Technical description

Type	ALU
Feed f_z	0.25 mm
Number of changes/inserts	2
Corner radius	0.5 mm
ISO code indexable insert	VCGX 220505 FR
Grade	HU7810
Tool material	Carbide

Type of product

Indexable insert for milling